2023 Korea Zinc





2023 Korea Zinc

01	The	Past	and	Future
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- 02 Smelting Business Division
- 03 TD Business Division
- 04 Sustainable Management Division
- 05 Financial Strategy and Shareholder Return Policy



HISTORY

Global Expansion Period (2000~2017)

Construction of TSL Plant

Construction of Copper Refinery (Copper 20kpa)

Construction of the Second Non-ferrous

Metal Complex (Lead 420ktpa)

Establishment/
Growth Period

(1974~1999)

2000

2004

2015

2016

2017

1994

1974 Established Korea Zinc Co., Ltd.

1978 Construction of Zinc Refinery (Zinc 50ktpa)

1986 Construction of Lead Refinery (Lead 35ktpa)

1992 Construction of DRS Lead Refinery (Lead 135ktpa)

1994 Construction of Direct Leaching Factory for Zinc Concentrate

1986

1990

1995 Construction of Fumer Plant

1982

1974 1978

1997 Established SMC, Australian Zinc Smelting Subsidiary

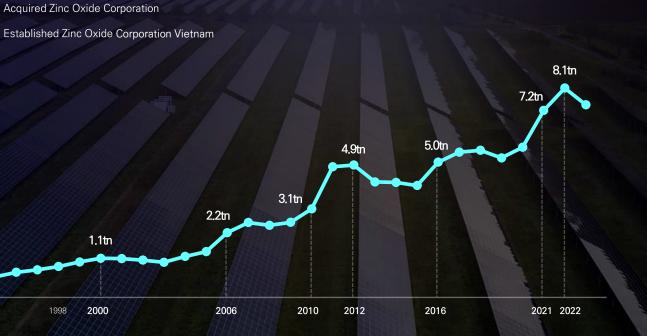




2020 Construction of LNG Combined Cycle Power Plant, Established KZAM Co., Ltd

2021 Established Ark Energy in Australia, Acquired Epuron, a renewable energy developer

2022 Acquired Igneo Holdings (US), an electronic waste recycling corporation



View of SMC Solar Farm

Revenue: Parent Basis (Unit: KRW)

The Past and Future

Creating A Sustainable Growth Based On Unrivalled Competitiveness in the Smelting Industry

Past

- Pursuit of global excellence through technological prowess
- Establishment of a solid leadership in the global non-ferrous metals market
- Focus on high profitability in core smelting business
- Achieved 2x revenue growth over the past 10 years (CAGR 7.1%)
- Reported 95 consecutive quarterly profits since 2000*

Future

- Venturing into new businesses using inherent technologies and capabilities
- Maximizing financial profits by expanding our footprint in new markets
- Securing future growth drivers based on core competitiveness in the smelting industry
- Playing a key role as a responsible member of society through ESG management

Projected Consolidated Revenue

10% Revenue CAGR for the Next 10 Years





Smelting Business Division

With the Unrivalled Technological Leadership, We

** Reported 95 Consecutive Quarterly Profits **

Unification

DRS*
Process Unification
Autoclave

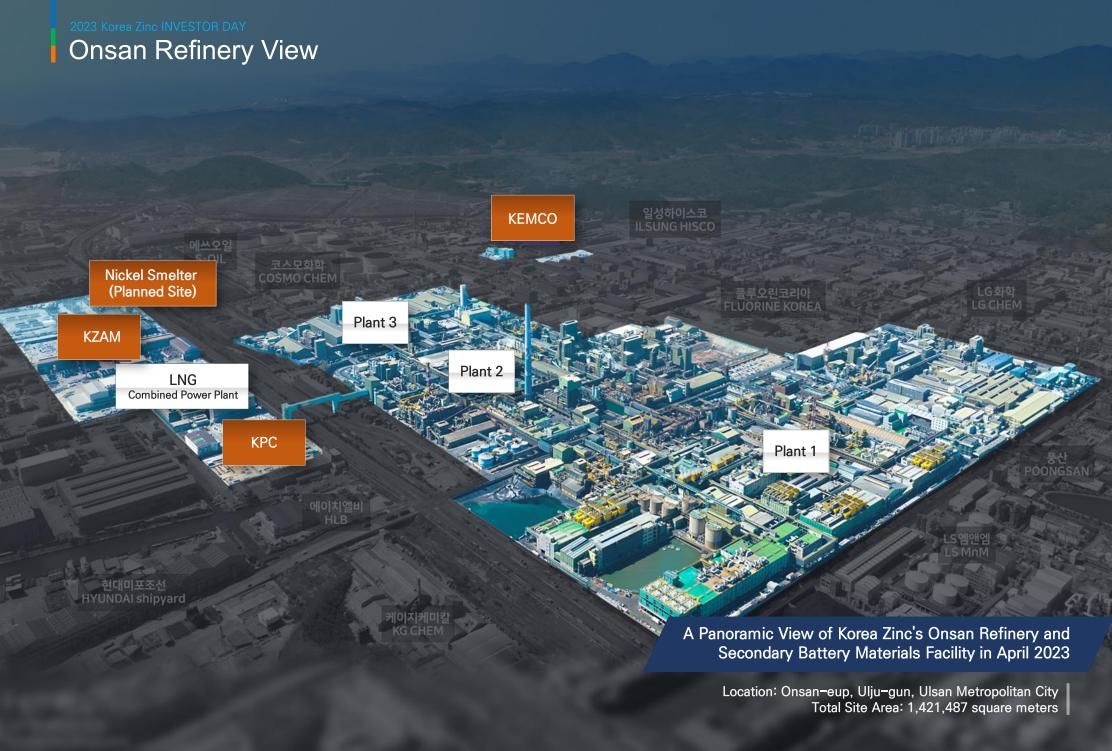
Enlargement

The World's Largest Jumbo Plate The World's Largest Cell House The World's Largest Roaster

Productization of Impurities

Ferric Oxide Co, Ni Oxide Sb, Bi, Te, etc.

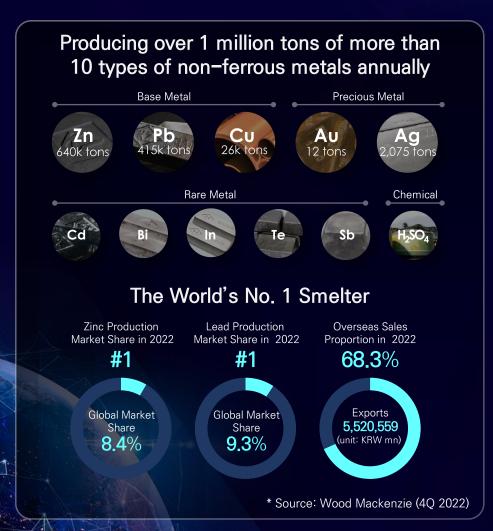
* DRS: Direct Redox Smelter



Production Capabilities

Global Market Share of Zinc and Lead Production World No.1

Securing the top position in global zinc and lead production with market shares of 8.4% and 9.3% for zinc and lead, respectively, as the world's largest single smelting facility.





Risk

Risk & Opportunity

- Smelting - Opportunity

1 Lower TC*
(Raw Materials Costs▲)

Deterioration in Miner's Profitability → Curtailment in miner's output → Tight Concentrate Supply → Decline in TC

- * Treatment Charge
- 2 Rising Manufacturing Costs

Deterioration in KEPCO's profitability →
Rise in Electricity Prices
Increase in Labor and Material Costs amid
inflationary environment

Higher processing volume from secondary materials

% of Secondary Raw Materials: Zn 24%, Pb 26%, Ag 33%, Au 40%, Cu 70%

Strengthening Competitiveness in Production and Costs

Cost Reduction through Streamlining processes and Internal Power Generation

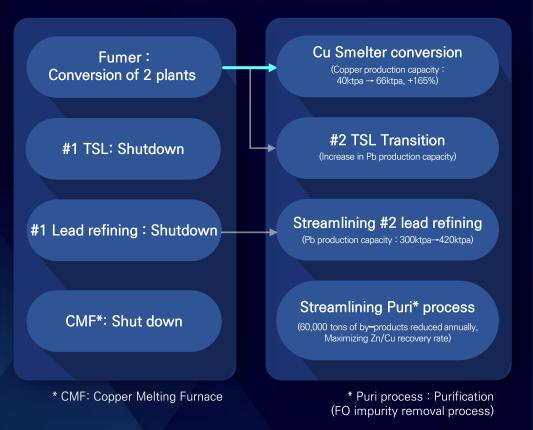
3 Improving External Conditions

Stabilizing Coal/LNG Prices and Logistics Cost

Strengthening Competitiveness

Streamlining Processes

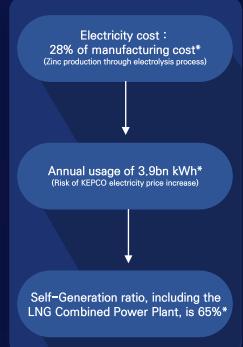
- Shutdown and conversion of 5 plants: estimated manufacturing costs saving of KRW 113 bn
- Steady production volume: 1.12mn tons of total production volume in 2024 vs 1.10mn tons in 2023

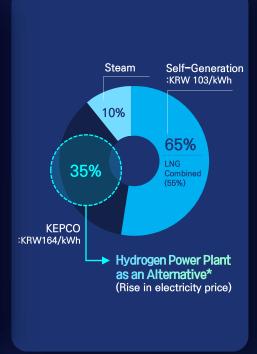


Internal Power Generation

Electricity from in-house power plant satisfy nearly two third of electricity consumption (38% cheaper than the price from KEPCO)

Future plan to implement hydrogen power plant (100% internal power generation)





As of 2023

* In a feasibility study to implement in 2029

Technological Leadership

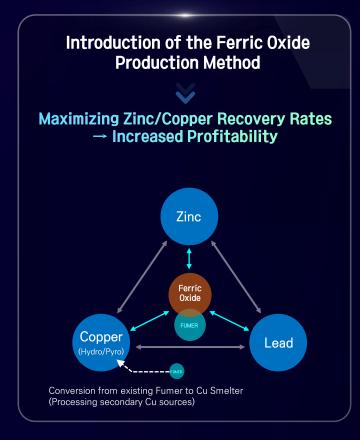
Integrated Process

A process that integrates all refining processes to maximize the recovery rate of high-value metals from various raw materials and low-value residues

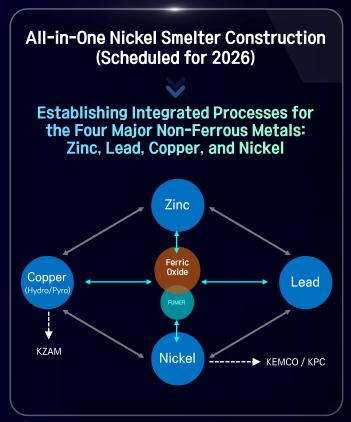
Phase I (~2017)

Establishment of Integrated Smelting Process Eco-friendly Smelter with Zero Waste Zinc **FUMER** Copper Lead

Phase II (Today)

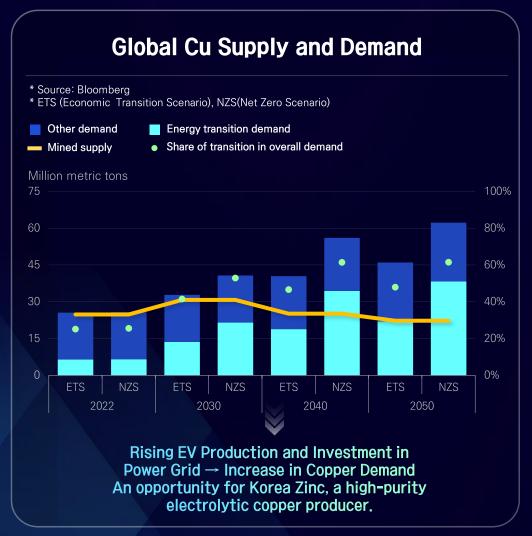


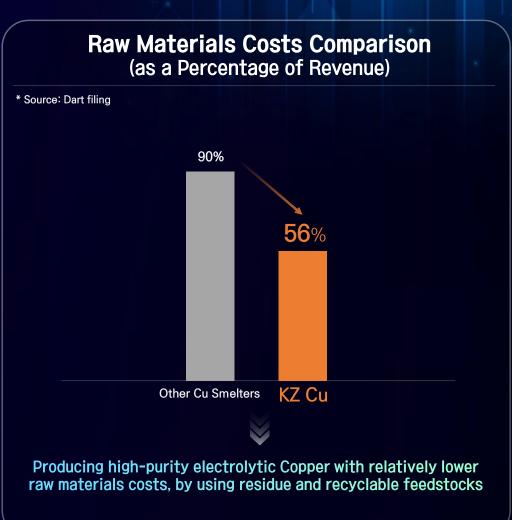
Phase III (2026~)



Growth Engine (1) - Electrolytic Copper

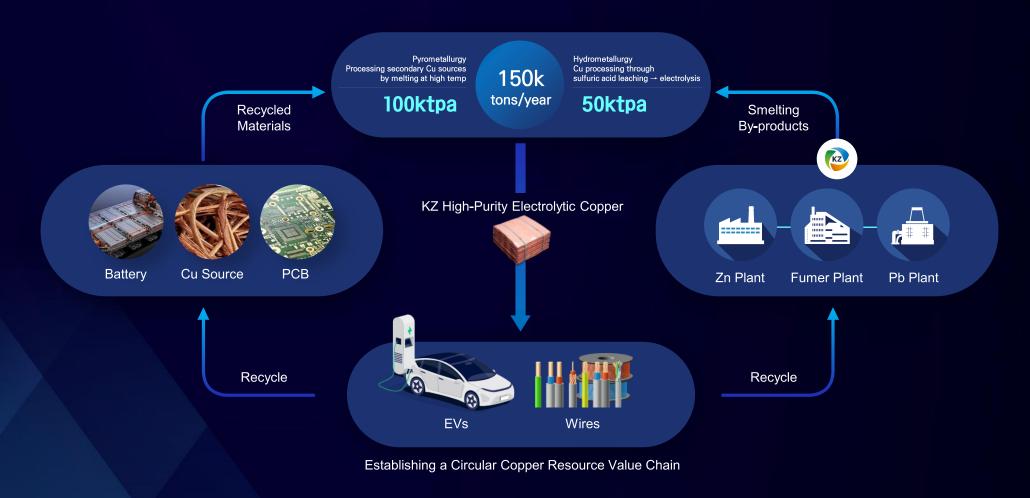
Structural Growth in Copper Demand Amid the Transition to Green Energy





Growth Engine (1) - Electrolytic Copper

Solidifying Competitiveness in Copper Smelting through Capacity Expansion and Circular Ecosystem



2023 Korea Zinc INVESTOR DAY

Growth Engine (2)

- Semiconductor Sulfuric Acid

Semiconductor Sulfuric Acid Sulfur Source

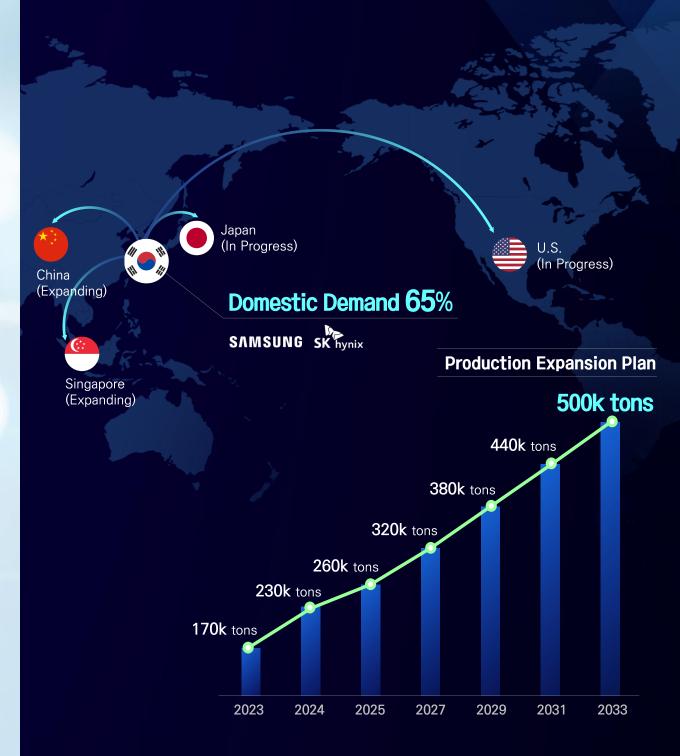
Zinc Concentrate ZnS Lead Concentrate PbS

Sulfuric Acid H_2SO_4

Semiconductor Sulfuric Acid E-H₂SO₄



Ability to produce 500ktpa of semiconductor sulfuric acid by utilizing Free Sulfur



Growth Engine (3) - SMC

Green Metal Production Through RE100



Sun Metals Solar Farm

Capacity: 124MW
Satisfying 25% of the power
Consumption in SMC



Wind Power Generation

Scheduled to use wind power from 2025 onward





Projected Smelting Business Revenue and CAPEX

KRW 13th Revenue Forecast for 2023





TD Business Division

Troika Drive

New Opportunities in the Changing Market Environment

Background

Troika Drive

New Opportunities in the Changing Market Environment

Market Changes

Challenges

Our Strengths

New Opportunities

Accelerating environmental regulations and mounting pressure to reduce carbon emissions

- Slowing demand growth in the zinc/lead market
- •Emergence of alternative materials

- •Fundamental Changes in energy source
- Poor economic viability of renewable energy in Korea
- Challenges in expanding the customer base

- Proactive Investment in Environmentally-friendly Business Based on Existing Resources
- Preemptive Investment in smelting and renewables network Australia
- Technological expertise (Smelting, Refining, Electrolysis)

TROIKA DRIVE

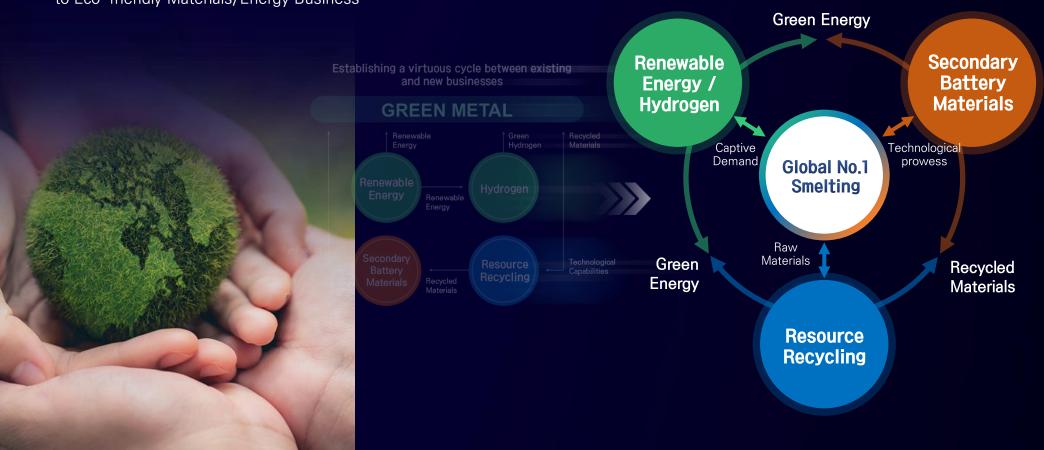
- Transition to eco-friendly green metals producer
- Expanding towards new business areas
- Renewables and green hydrogen production
- Secondary battery materials
- Resource recycling

Background

The Call of the Market

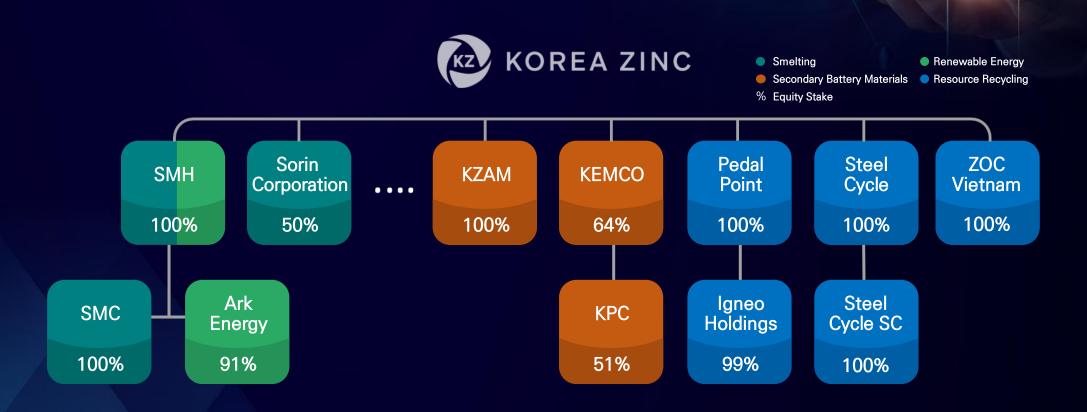
Transition from Non-Ferrous Metals Business to Eco-friendly Materials/Energy Business

Materializing Concrete Business Strategy through Troika Drive



KZ Holdings Structure

Optimal Structure for Driving Successful New Business Initiatives



Renewables and Hydrogen

History & Roadmap

CompletedIn ProgressTarget

2018

2019

2021

2022

2023

2024

2030

2040

2050

2018.04

Construction of Sun Metals Solar Farm 124MW

2019

SMC Reaching RE25

2021.01

Established Ark Energy Corporation KZ's Renewable Energy Subsidiary



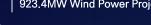
2021.05

2021.12





Acquired 30% Stake in Macintyre Wind Farm 923.4MW Wind Power Project





EPURUN

Acquired Epuron Holdings, A Renewable Energy Developer



Secured land for 4.2GW wind farm Potential Development Capacity of 4.8GW in the pipeline



Reaching **RE85**

2040

Energy

Renewable



2022.07

Han-Ho Consortium Agreement 2023.10

2023.11

Construction Commenced: Hydrogen Fuel Cell Refueling Station for Forklifts

Commencement of

Green Hydrogen

(Annual Production Capacity: 155 tons)

Production

'Sun HO' *Commencement of a Pilot Project

Annual Production of Green Hydrogen: 280kt (Annual Production of Ammonia: 1.6 mn tons)

Annual Production of Green Hydrogen

Hydrogen

2018.12 **ESS**

Installation of Onsan BESS (32.5MW, 150MWh)

Risk

Renewables and Hydrogen

Renewables and Hydrogen

Opportunity

- Increased CAPEX burden amid inflationary environment
- 2 Higher borrowing costs along with interest rates
- 3 Deteriorating profitability in solar farm due to increased generation output and thereby, lower electricity prices in Australia
- 4 Changes in government policies

- 1 Stricter emission standards and transition away from fossil fuels across the board
- 2 Extensive experience and expertise in Australian power grid from successful development and operation of solar farm
- 3 Competitive LCOE* in Australia thanks to high capacity factor
- 4 Easy access for green financing as a safe asset with low operating costs
- 5 Combined with wind power and integration with ESS, renewables provide base-load power in Australia.
- 6 Strong policy supports in Australia

Renewables and Hydrogen

Renewable Energy Company

Emerging as a Renewable Energy Producer for a Sustainable Future

Renewable Energy Company

Emerging as a Renewable Energy Company by developing assets in Australia

Generating Stable Profits by
Providing Renewable
Energy to the Australian
Power Grid

Implementation of Green Hydrogen Projects

Governments' Effort to Achieve Energy Security and Reach Carbon Neutrality

Developing Green
Hydrogen Projects
to Use Renewable
Energy in Australia to
decarbonize Onsan
complex

Barriers to implementation of Green hydrogen projects

Impediments to Hinder Commercialization of Green Hydrogen Projects

- Limitation of Transportation/Storage technology commercialization
- Lack of Stable and Large— Scale Demand for Green Hydrogen

Independent Renewable Energy Project

Delay in Hydrogen Project Unless Impediments Are Resolved → Generating Stable Profits through Developing and Operating Renewable Energy Projects

Commencement of Green Hydrogen Project

Implementation of Green Hydrogen Projects if Impediments Are Resolved via Governments' Support and/or Technological Innovation, etc.) → Swift Transition to Green Hydrogen Producer from Renewable Energy

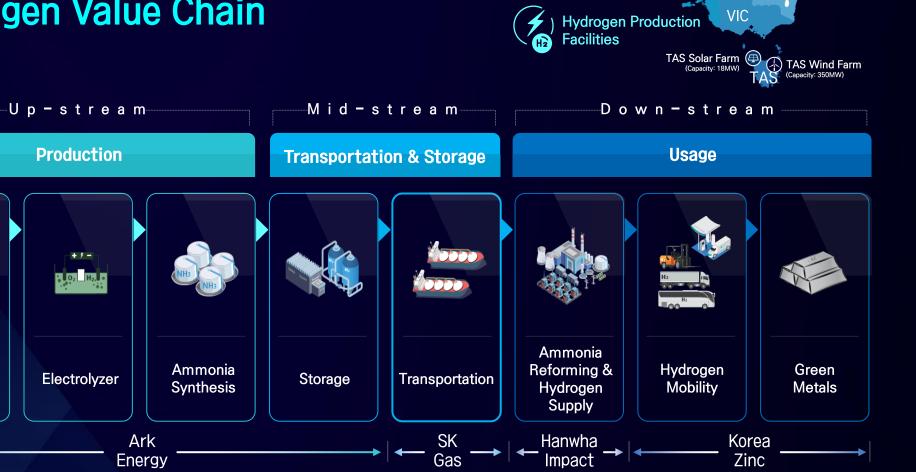
Solar &

Wind Farm/

ESS

Renewables and Hydrogen

KZ's Renewable Energy & Hydrogen Value Chain



(A) NT Solar Farm

NT

SA

WA

SMC Solar Farm

NSW Solar Farm

NSW

OLD Wind Farm

apacity: 2,3GW)

Macintyre Wind Farm

NSW Wind Farm

Renewables and Hydrogen

Total Capacity in 2033

4.6GW

Renewable Energy

Revenue in 2033

KRW 0.9 tn

EBITDA Margin: 79.4%

Cumulative CAPEX (2024~2033)

KRW 8.3 tn

KRW 5.8 tn with Potential 30% Equity Partnership

All figures are based on real values.

Figures related to the conversion of renewable energy into hydrogen are not included.

Revenue: Simple sum of revenue before the elimination of intercompany sales (unit: KRW tn)

EBITDA Margin: With heavy upfront investment, renewable projects typically generate high and stable cash flow with relatively low operating expenses CAPEX: Cumulative figures from 2024 to 2033. 60% of investment can be funded by debt financing.

History & Roadmap Completed In Progress Target 2017 2022 2023 2024 2018 2019 2020 2021 2025 2026 2027 2028 2029 Ni Production 2017.01 2018.02 2019.11 2020.12 2023.11 **KEMCO** Completion of Capacity 85kt 1st Expansion 2nd Expansion All-in-one All-in-one All-in-One Nickel Sulfate (+6.5kt Ni) (+11kt Ni) Establishment **Nickel Refinery** Nickel Refinery 1st Nickel Refinery Plant Online Expansion (4.5kt Ni) Groundbreaking Ceremony **KEMCO** Trafigura - Signed Raw 고려야인-캠코 올인원 니켈제런소 기공식 (Nickel Sulfate) Material/Investment Agreement KEMCO Nickel Sulfate Plant 2022.08 Precursor KPC Production **KPC Plant Unit 3 KPC Plant Unit 1 KPC Plant Unit 2 KPC** Establishment in Operation in Operation in Operation Capacity 80kt (Precursor) 2022.10 Plant View Start of Plant ('23.10)Construction 2022.06 2023.11 Copper Foil 2020.03 KZAM KZAM Completion of KZAM **KZAM KZAM Capacity Expansion** Factory 2 (+13kt) Capacity 60kt Completion of Plant 2 **KZAM Establishment** Plant 1 Start of Construction (Copper Foil) KZAM (13kt) Plant 2022.04 2023.08 KZ-LG Chem Investment from Hyundai Motor Group, **Business** MOU to cooperate in Secondary Battery Value Chain Precursor JV **Partnership**

KZ

Risk

Secondary Battery Materials

Opportunity

1 Policy uncertainties due to protectionism and export ban on critical minerals

2 Slowdown in the secondary battery material business due to delays or changes in energy transition policies

3 Volatility in raw materials prices triggered by supply/demand imbalance

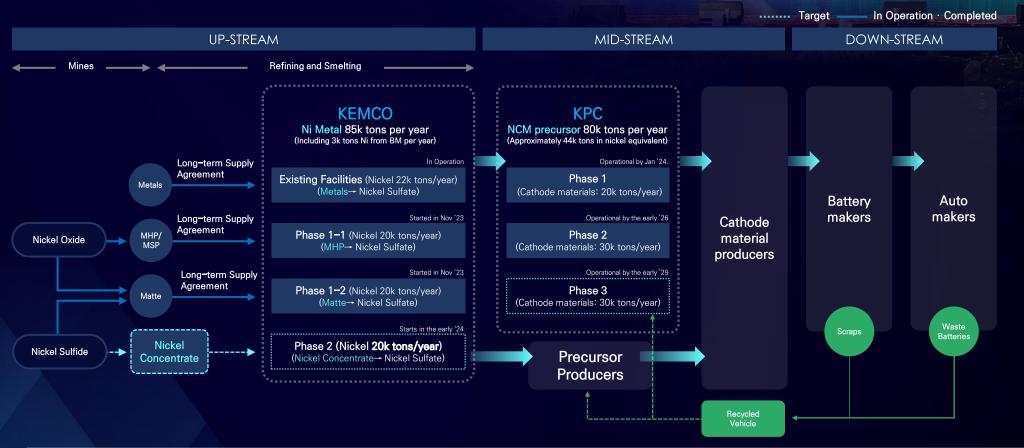
- 1 Differentiation from competitors backed by China given IRA* regulations
- 2 Expansion into new business using inhouse technologies
- **3** Flexibility in the use of raw materials for All-in-One nickel smelter
- Diversification of raw material supplier to brace for potential trade conflicts

고려아면-켐코 올인원 니켈제련소 기공식

Korea Zinc-Kemco All-in-one Nickel Smelter Ground Breaking Ceremony



KZ's Nickel Business Value Chain



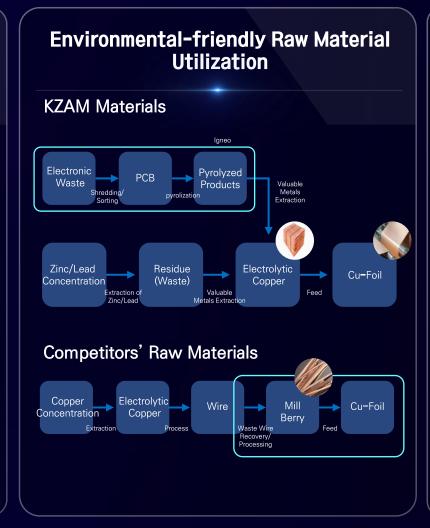
- Securing IRA-Compliant raw materials given heightened protectionism and trade conflicts
- Nickel refinery +43kt Ni capacity accounts for 4.9% of global nickel production for battery use in 2026 (Source: Wood Mackenzie)

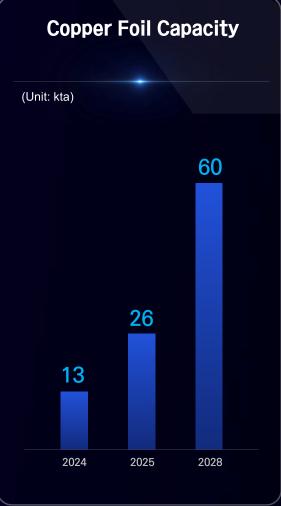
KZAM's Competitive and Expansion Plan

Stable Raw Material Supply

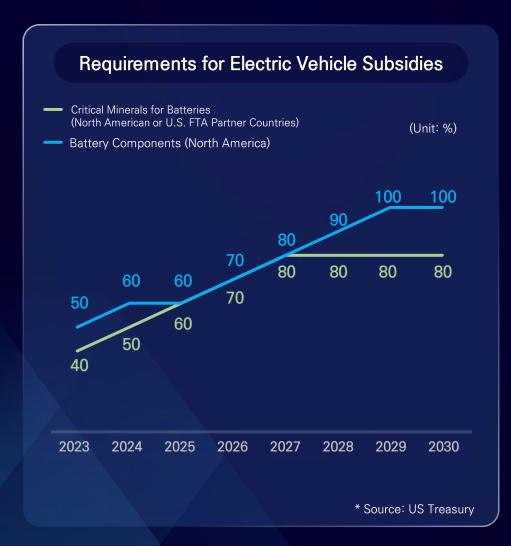
- ① Stable supply of electrolytic copper
 - Procurement of electrolytic copper from KZ via vertical integration
 - Domestic and international sourcing to support KZAM's copper foil production
- 2 100% recycled Copper feedstock
- 3 Diversification of feedstocks source







U.S. IRA and FEOC Guidelines



FEOC Guidelines

FEOC Definition

A foreign entity "subject to the jurisdiction" or "owned by, controlled by, or subject to the direction" of the government of a foreign country that is covered nation (China, Iran, North Korea, or Russia)

1) Subject to the Jurisdiction

If it is incorporated, domiciled or has its principal place of business in a covered nation or engages in specific activities related to critical minerals, components, or materials in a covered nation.

2) Owned by, Controlled by, or Subject to the Direction

- 1) If 25% or more of the entity's board seats, voting rights, or equity interest are held by another entity
- 2) If there's a licensing arrangement of contract giving effective control over production.

FEOC Regulations

- 1) Starting in 2024, vehicles containing battery components manufactured or assembled by an FEOC will be ineligible for all benefits, including clean vehicle tax credit.
- 2) Starting in 2025, vehicles whose batteries contain critical minerals extracted or processed by an FEOC will be ineligible for all benefits.

Critical Minerals

Lithium, Nickel, Cobalt, Manganese, Graphite, and Aluminum

FEOC: Foreign Entity of Concern

* Source: US Department of Energy

Total Capacity* in 2033

Nickel Sulfate: 85ktpa Ni

Precursor: 44ktpa Ni

Copper Foil: 60ktpa Cu

Revenue in 2033

KRW 5.3 tn

EBITDA Margin: 10.4%

Accumulated CAPEX (2024~2033)

KRW 2.1 tn

CAPEX: Cumulative basis from 2024 to 2033.

Resource Recycling



Resource Recycling

KZ

Risk

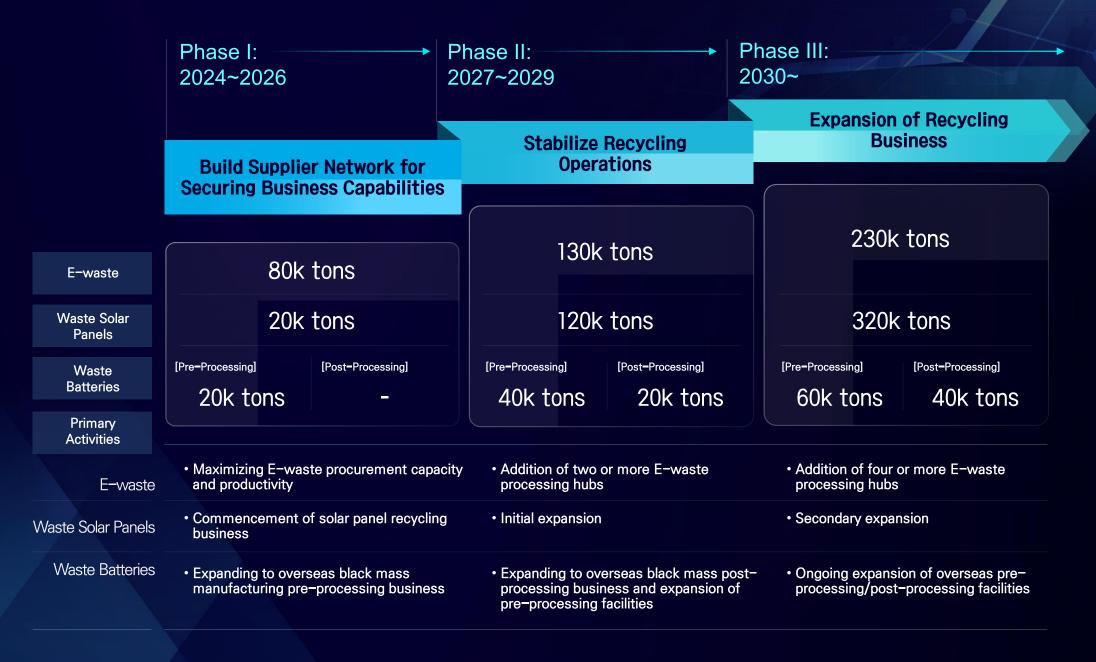
Resource Recycling

Opportunity

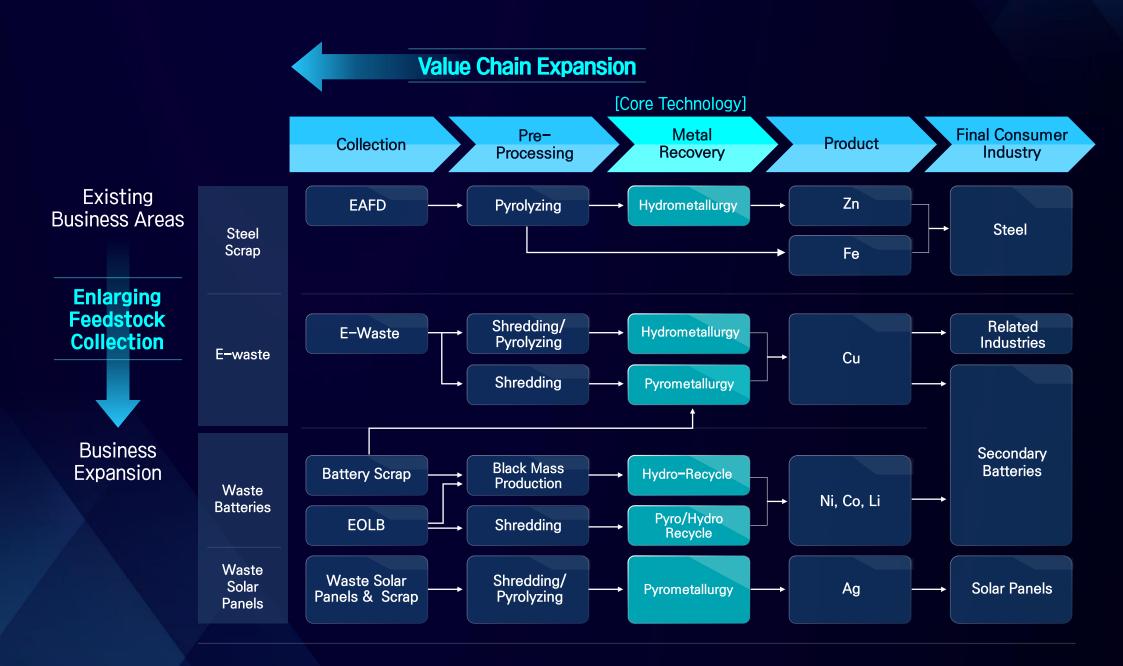
- 1 Unstable supply of secondary raw materials given high dependency on local markets
- Stricter constraints on cross-border trade of secondary raw materials amid growing environmental regulations
- 3 Increasing competitions in the resource recycling backed by various policy supports
- Volatilities in logistics costs and metal prices
- 5 Cross-border supply chain control and country-specific environmental regulations

- Ongoing supply constraints of natural resources and tighter rules on the new development projects
- Increasing supply of secondary raw materials from industries such as electric vehicles, solar and IT
- Proliferation of regulations to encourage recycling and mandatory usage of recycled metals
- Technologies and facilities to retreat and recycle various secondary raw materials
- Improving profitability through the integration of collection, pre-processing, and recycling operations

Resource Recycling



Resource Recycling



Resource Recycling

Total Capacity in 2033

E-waste: 230ktpa

Waste Solar Panels: 320ktpa

Waste Batteries: 60/40ktpa

(Pre-processing / Post-processing)

Revenue in 2033

KRW 6.0 tn

EBITDA Margin: 9.5%

Accumulated CAPEX (2024-2033)

KRW 1.5 tn

Projected TD Business Revenue and CAPEX

KRW 12.2 tn Revenue Forecast for 2033





Unit: KRW tn Figures related to the conversion of renewable energy into hydrogen are not included. All figures are based on real values (2023 figures are internal estimates) Revenue: Simple sum of revenue before the elimination of intercompany sales

TD Business

Renewable Energy and Hydrogen

Revenue: KRW 0.9 tn

EBITDA Margin: 79.4%

Cumulative CAPEX: KRW 8.3 tn

Secondary Battery Materials

Revenue: KRW 5.3 tn

EBITDA Margin: 10.4%

Cumulative CAPEX: KRW 2.1 tn

Resource Recycling

Revenue: KRW 6.0 tn

EBITDA Margin: 9.5%

Cumulative CAPEX: KRW 1.5 tn

TD Business in 2033

Revenue: KRW 12.2 tn

EBITDA Margin: 14.8%

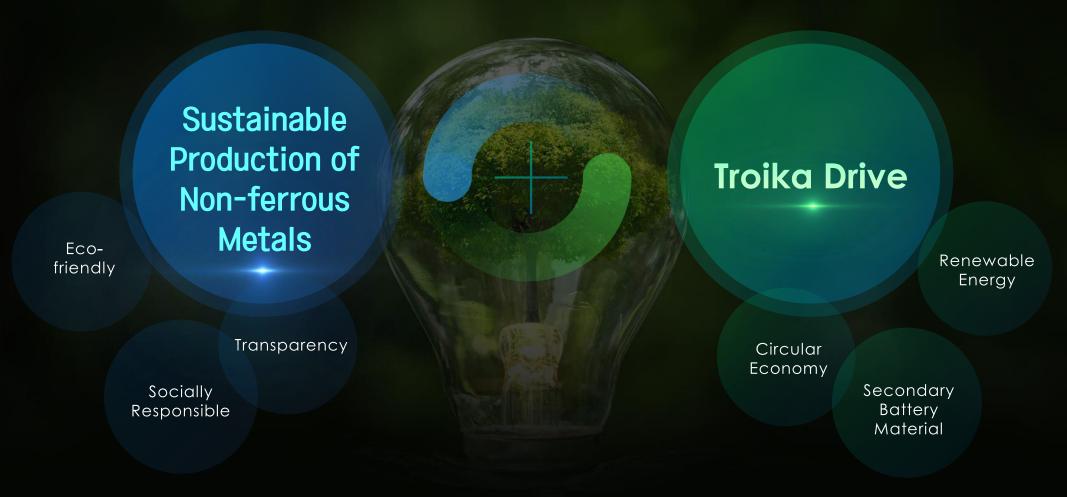
Cumulative CAPEX: KRW 11.9 tn



Sustainable Management Division

KZ ESG Management Strategy

Venturing Into New Environmentally Friendly Businesses Through Sustainable Refining Practices



Establishing an Eco-Friendly Production System for Green Metal Production



Establishing a groundwork for green metal production by minimizing carbon emissions throughout the entire refining process

Fostering environmental competitiveness by establishing a robust system for renewable energy and recycling

KZ Comprehensive ESG Strategy

Mission

Continuous Innovation, Identification of New Growth Engines, and Enhancement of Sustainability through ESG Management

Strategy Goals

Enhancement of Corporate Value and Creating Social and Environmental Value

Strategy
Directions

Advanced
Eco-friendly
Management

Expanding the use of
renewable energy

Strategy
Areas

Saving energy and reducing
greenhouse gas

Minimizing
environmental impact
due to business activities

Advanced
Safety
Management

Striving for a workplace
with ZERO major accidents

Introducing a smart
safety system

Reinforcing site-centered
safety culture

Establishing a risk
management system for
suppliers

Advanced People-Centered Management

Building a corporate culture of co-prosperity and collaboration

Protecting the human rights of stakeholders

Fulfilment of a GWP

Advanced Governance

Establishing an ESG decision-making system

Ensuring diversity of the Board of Directors and strengthening the independence of independent directors

Strengthening the compliance system

Implementing integrated risk management

Sustainable Management Implementation System

Systematic Implementation of ESG Management through Establishment of a Dedicated Organization

Organizational Structure and Functions of the Sustainable Management Division

In December 2021, the establishment of the Sustainability Management Committee, alongside the dedicated ESG Management Team, laid the groundwork for our ESG management. Through a systemic implementation process, we oversee and evaluate the performance of sustainable management



Committee Operations Support Responsibilities of Sustainable Management Committee

Systematic Management and Oversight of Sustainable Practice Across the Environmental (E), Social (S), and Governance (G) Sectors

- Comprehensive review of strategic directions of corporate sustainable management and evaluation of related performance, achievements, and challenges
- Professional consultation on long— and short—term sustainable management plans and related investments

Risk, Effort and Opportunity

Global No.1

Boosting Corporate Value

Risk

Opportunity -

Effort

- 1 Greenwashing
- 2 Industrial accidents and disasters
- 3 Lack of communication

- 1 Substantive ESG implementation through Troika Drive
- The safest refinery through expansion of organization, human resources, and investments
- 3 Strengthening communication with stakeholders

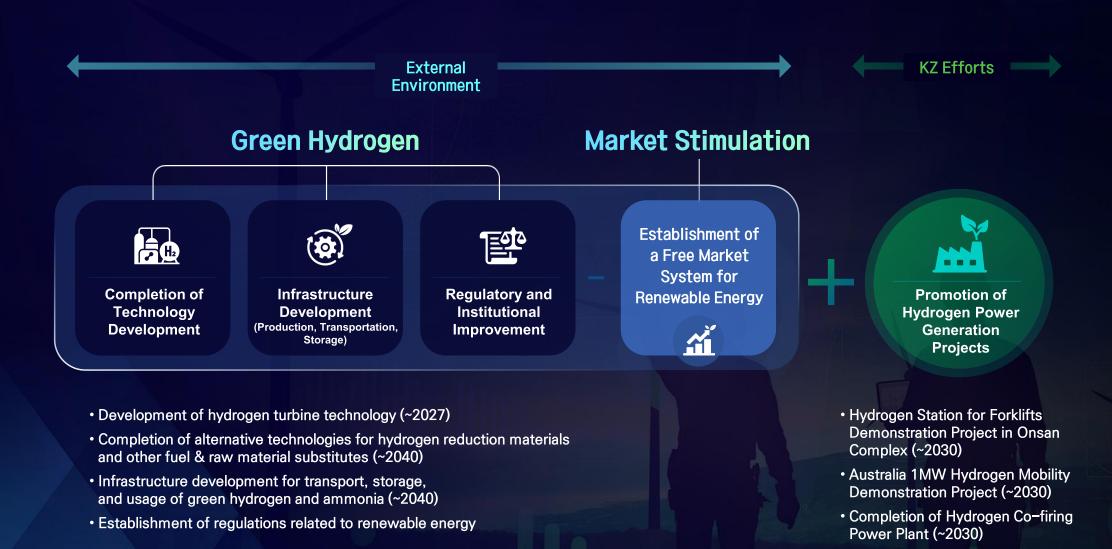
Green Metal Project

Scheduled Carbon Footprint Calculation → Targeting Carbon Trust Certification for Zinc, Silver, Copper, Nickel (2023) / Lead, Gold (2024)

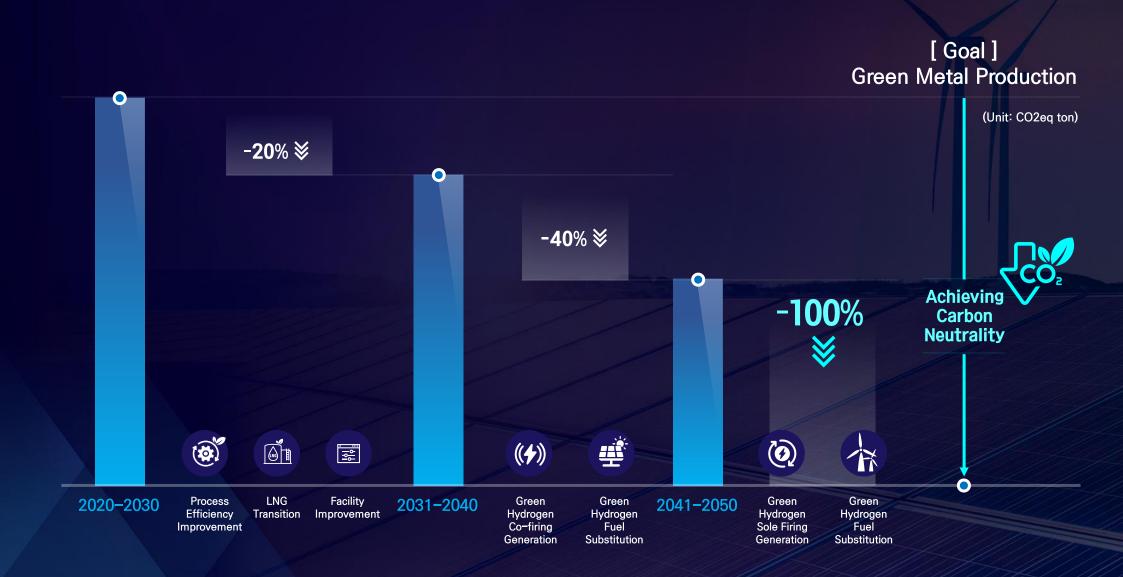
Green Metal Production 2023 2024 2025-2030 2050 Carbon Measured Carbon Measured Carbon Reduced Zinc **Silver** Gold **Zinc** Silver Copper Copper Lead Green Metal Carbon Projected CARBON * The above mark shows a projection. TRUST **Nickel**

CO2 MEASURED

Prerequisites for achieving carbon neutrality by 2050



KZ Carbon Neutrality 2050 Roadmap for a Greener Earth



Strengthening Safety Management System



Strengthening Organization

- Expansion of Safety Management Personnel: 26 → 131 individuals
- Safety Management Inspection and Support

Enhancement of Work Safety

- Elimination of Hazardous Causes: Completed internalization for 6 Companies and 7 Processes
- Revision and Computerization of Work Permit Regulations

Support for Partner Companies

- Joint Seminar on Voluntary Safety Practices for Partner Companies
- Grade A in the Safety and Health Cooperative Program by the KOSHA (Korea Occupational Safety and Health Agency)

Dissemination of Safety Culture

- Implementation of Safety Campaign and Reinforcement of Safety Education
- Monthly Publication of Accident Casebook

Strengthening Safety Management System

Mission

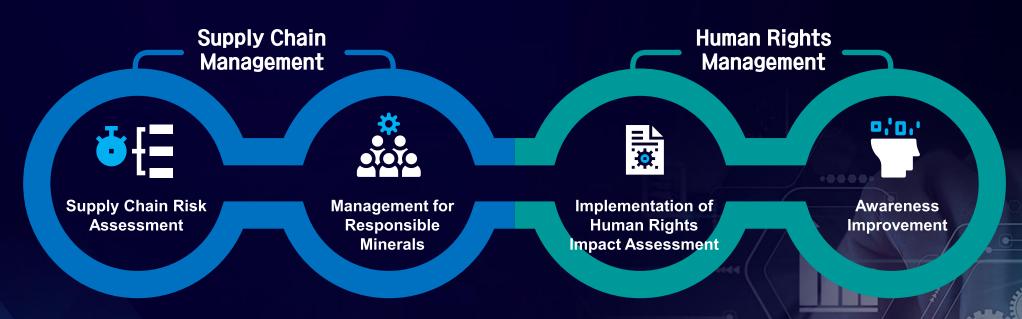
Accident Prevention by Fostering a Safety Culture, Supported by the Operation of Safety and Health Policies and Systems Embraced by All Members



regulation Prevention System

Improvement of Stakeholder Sustainability

Risk Management for Various Stakeholders, Including Employees, Supply Chain, Partner Companies, Clients, and Local Communities



Conducting self-assessments and due diligence to identify problems and support improvements in environmental, human rights, and safety risks within the supply chain

Establishing a responsible supply chain with no social issues such as human rights violations and terrorism in the procurement of minerals

Conducting impact
assessments to pinpoint human
rights risks and identify
vulnerable stakeholders

Undertaking awareness improvement activities through various forms of communication on human rights, environment, and sustainability

Sustainable Management Division

Sustainable
Production of
Non-ferrous
Metals

Troika Drive

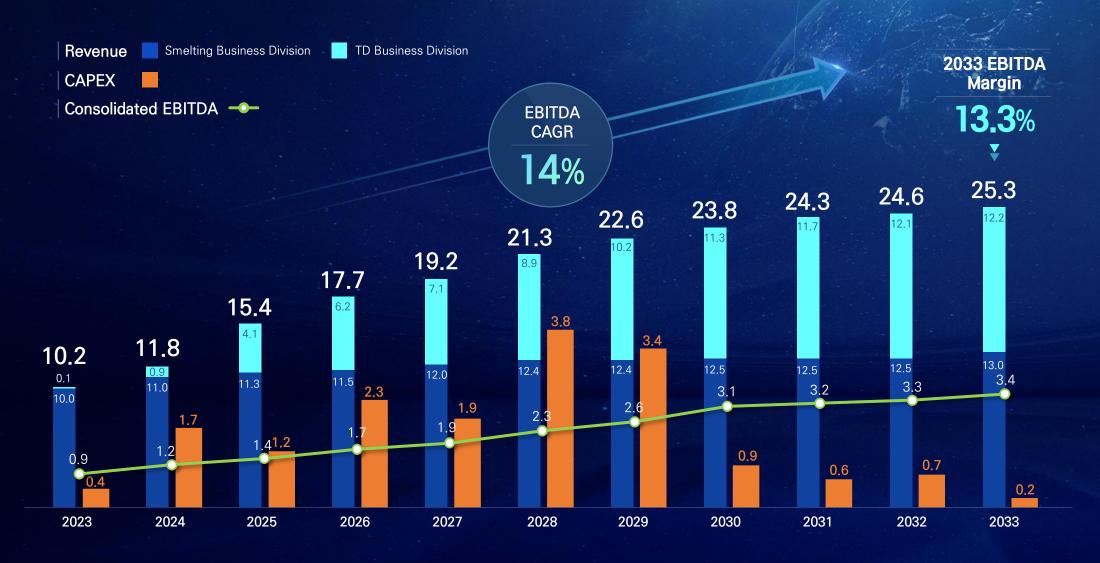
Korea Zinc refines today to forge the value of a new tomorrow.



Financial Strategy and Shareholder Return Policy

Projected Consolidated Revenue and EBITDA

KRW 25.3 tn Consolidated Revenue Forecast for 2033



Smelting and TD Business

Smelting Business

Revenue: KRW 13.0 tn

EBITDA Margin: 12.0%

Cumulative CAPEX: KRW 5.2 tn

TD Business

Revenue: KRW 12.2 tn

EBITDA Margin: 14.8%

Cumulative CAPEX: KRW 11.9 tn

Consolidated

Revenue: KRW 25.3 tn

EBITDA Margin: 13.3%

Cumulative CAPEX: KRW 17.1 tn

Capital Allocation Strategy (2024-2033)

A Long-term Strategy Maximizing Shareholder Value and Return



The World's Largest,
Global No.1 Non-ferrous Metal Refining Company

Korea Zinc

Korea Zinc refines today to forge the value of a new tomorrow.